

Tuesday, 10/06/2008 12:54:58 PM

Julie Lecocq

Process Sheet

SPLIT

Customer :	CU-DAR101 Dart Helicopters Services	Drawing Name :	SADDLE KIT
Job Number :	39797	Part Number :	K10003
Estimate Number :	10532	Drawing Number :	K10003
P.O. Number :		Project Number :	N/A
This Issue :	10/06/2008	Drawing Revision :	C
Right Rev. :	NC	Material :	
First Issue :	1/1	Due Date :	23/06/2008
Previous Run :	39466	Type :	MACHINED PARTS
Written By :		Qty:	<i>4</i> Um: Each
Checked & Approved By :	<i>JLD 08-10-10</i>		
Comment :	Est : I 03.01.16 Reformat: Incorporated D205-641-011 KJ/RF Est : J 06-07-25 As per DSI 9344 JLM Est : K 06.11.17 Per K10003 Rev C KJ Est : L 07.01.12 Document Record for copying bluefile rmv KJ		

Additional Product

Job Number



Seq. #: Machine Or Operation: Description :

10

DC

DOCUMENT CONTROL



Schedule 12



Comment: DOCUMENT CONTROL

Create White labels only per PPP K10003

CHG 005

006 ECN 08-507

20

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Pick Packing Kit

30

D2570

Bushing



Comment: Qty.: 24.0000 Each(s)/Unit Total: 192.0000 Each(s)

Bushing

Pick:

Qty	Part Number	Description
24	D2570	Bushing

Batch

39369

500

D2571

Saddle, Fwd Out 205



Comment: Qty.: 1 0000 Each(s)/Unit Total: 8.0000 Each(s)

Saddle, Fwd, Out

Pick:

Qty	Part Number	Description
1	D2571	Saddle

Batch

39120

8/7/4

SC

Process Sheet

Ser: CU-DAR001 Part Helicopters Services

Drawing Name: SADDLE KIT

Job Number: 39797

Part Number: K10003

Number:



Seq. #:

Machine Or Operation:

Description:

5.0

D2572

Saddle, Fwd In 205



Comment: Qty.: 1.0000 Each(s)/Unit Total: 8.0000 Each(s)

Saddle, Fwd, In

Pick:

Qty	Part Number	Description	Batch
1	D2572	Saddle	39123

B 40088 2x for SD

5.0

D2573

Saddle, Aft Out 205



Comment: Qty.: 1.0000 Each(s)/Unit Total: 8.0000 Each(s)

Saddle, Aft, Out

Pick:

Qty	Part Number	Description	Batch
1	D2573	Saddle	58922

SD

7.0

D2574

Saddle, Aft In 205



Comment: Qty.: 1.0000 Each(s)/Unit Total: 8.0000 Each(s)

Saddle, Aft, In

Pick:

Qty	Part Number	Description	Batch
1	D2574	Saddle	391209

39176 SD

8/7/7 SD

8.0

D27361

Lug Assembly, 205 GHW



Comment: Qty.: 1.0000 Each(s)/Unit Total: 8.0000 Each(s)

Lug Assembly

Pick:

Qty	Part Number	Description	Batch
1	D2736-1	Bracket	37064

SD

8.0

D27363

Lug Assembly, 205 GHW



Comment: Qty.: 1.0000 Each(s)/Unit Total: 8.0000 Each(s)

Lug Assembly

Pick:

Qty	Part Number	Description	Batch
1	D2736-3	Bracket	38661

39842 7

8/7/4

SD

SD

10/06/2008 12:54:58 PM
Lecocq

Process Sheet

Order: CU-DAR001 Dart Helicopters Services

Drawing Name: SADDLE KIT

Job Number: 39797

Part Number: K10003

Job Number:



Seq. #:

Machine Or Operation:

Description:

10.0

D2747

Set Screw



Comment: Qty.: 4.0000 Each(s)/Unit Total: 32.0000 Each(s)

Set Screw

Pick:

Qty

Part Number

Description

Batch

4

D2747

Socket Head Set Screw

25
36331

(7)
39724

SP

11.0

D2876

Saddle Spacer



Comment: Qty.: 2.0000 Each(s)/Unit Total: 16.0000 Each(s)

Saddle Spacer

Pick:

Qty

Part Number

Description

Batch

2

D2876

Spacer

(16)
36275

SP

12.0

D2877

Saddle Spacer



Comment: Qty.: 2.0000 Each(s)/Unit Total: 16.0000 Each(s)

Saddle Spacer

Pick:

Qty

Part Number

Description

Batch

2

D2877

Spacer

34818

SP

13.0

D2968041

Tow Ring



Comment: Qty.: 1.0000 Each(s)/Unit Total: 8.0000 Each(s)

Tow Ring

Pick:

Qty

Part Number

Description

Batch

1

D2968-041

Tow Ring

(4)
37929

SP

14.0

D35331

Set Screw



Comment: Qty.: 2.0000 Each(s)/Unit Total: 16.0000 Each(s)

Set Screw

Batch:

22093

8/7/4

(8x)

SP

Handwritten text, possibly a signature or date, written vertically in blue ink.

10/06/2008 12:54:58 PM

Lecocq

Process Sheet

Order: CU-DAR001 Dart Helicopters Services

Drawing Name: SADDLE KIT

Job Number: 39797

Part Number: K10003

Job Number:



Seq. #:

Machine Or Operation:

Description :

15.0

AN46A

Bolt



Comment: Qty.: 16.0000 Each(s)/Unit Total : 128.0000 Each(s)

Bolt

Pick:

Qty

Part Number

Description

Batch

16

AN4-6A

Bolt

107534

SD

16.0

AN446A

Bolt



Comment: Qty.: 4.0000 Each(s)/Unit Total : 32.0000 Each(s)

Bolt

Pick:

Qty

Part Number

Description

Batch

4

AN4-46A

Bolt

107737
107534

SD

17.0

AN451A

Bolt



Comment: Qty.: 8.0000 Each(s)/Unit Total : 64.0000 Each(s)

Bolt

Pick:

Qty

Part Number

Description

Batch

8

AN4-51A

Bolt

107755

60
108077

SD

18.0

AN612A

Bolt



Comment: Qty.: 8.0000 Each(s)/Unit Total : 64.0000 Each(s)

Bolt

Pick:

Qty

Part Number

Description

Batch

8

AN6-12A

Bolt

107178

11
53
107823

SD

19.0

AN960JD413

Washer



Comment: Qty.: 32.0000 Each(s)/Unit Total : 256.0000 Each(s)

Washer

Pick:

Qty

Part Number

Description

Batch

32

AN960JD416

Washer

103671

M107939

8/7/4

SD

10/06/2008 12:54:58 PM
Lecocq

Process Sheet

Order: CU-DAR001 Dart Helicopters Services

Drawing Name: SADDLE KIT

Job Number: 39797

Part Number: K10003

Job Number:



Seq. #:

Machine Cr Operation:

Description :

20.0

AN960JD613

Washer



Comment: Qty.: 8.0000 Each(s)/Unit Total: 64.0000 Each(s)

Washer

Pick:

Qty	Part Number	Description	Batch
8	AN960JD616	Washer	107242

SP

21.0

AN9704

Washer



Comment: Qty.: 1.0000 Each(s)/Unit Total: 8.0000 Each(s)

Washer

Pick:

Qty	Part Number	Description	Batch
1	AN970-4	Washer	108077

SP

22.0

MS21042L4

Nut



Comment: Qty.: 29.0000 Each(s)/Unit Total: 232.0000 Each(s)

Nut

Pick:

Qty	Part Number	Description	Batch
29	MS21042L4	Nut (or MS21042-4)	102552

12

220

107478

SP

23.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT KITS 100% FOR COMPLETENESS

50868/12 (x4)

24.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: H

8/8/12

SP

25.0

QC21

FINAL INSPECTION/W/O RELEASE



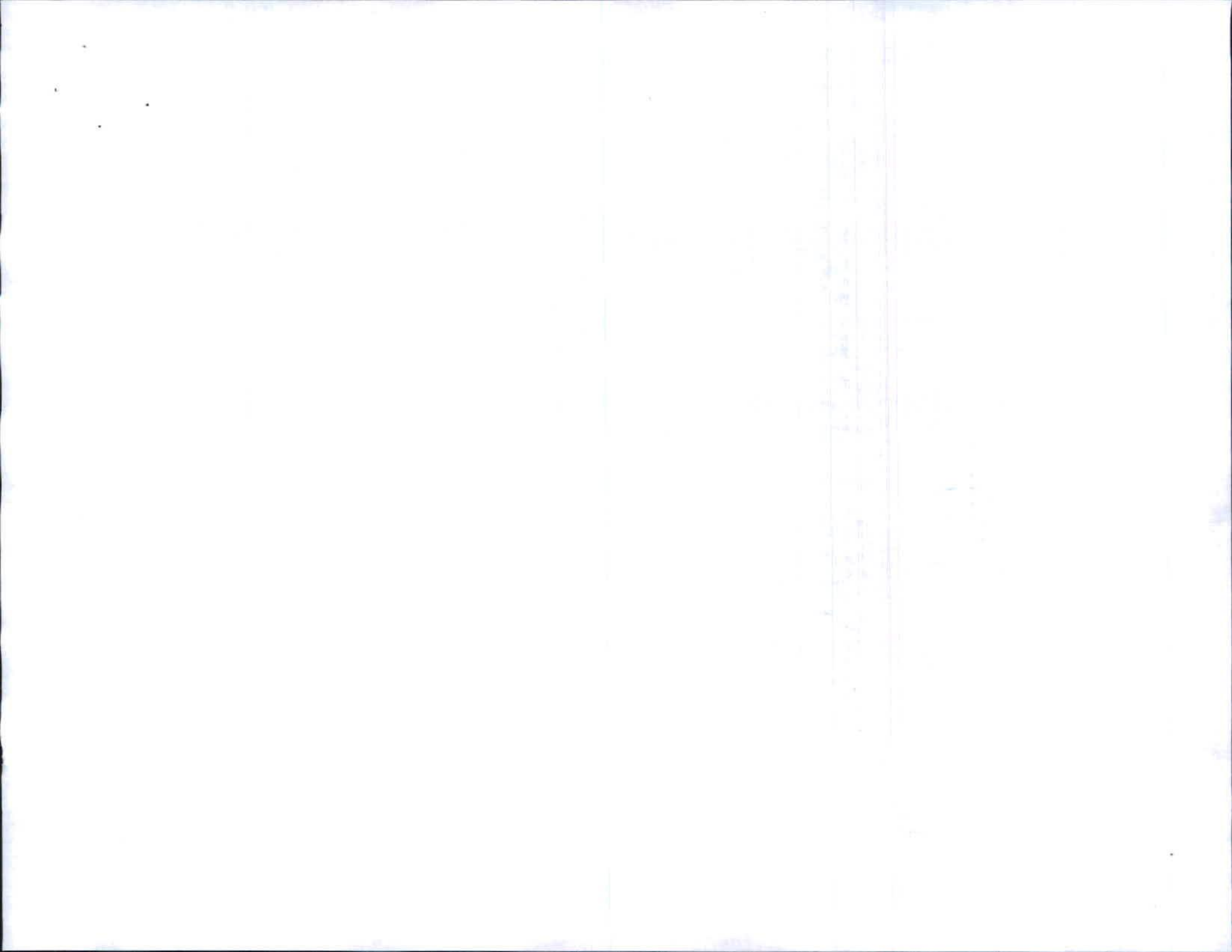
Comment: FINAL INSPECTION/W/O RELEASE

08/08/12

Completion



MF 08-08-12





DESIGN #	DRAWN BY CB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED PH	APPROVED #	DRAWING NO. K10003	REV. C SHEET 1 OF 1
DATE 06.11.07		TITLE SADDLE KIT	SCALE NTS
A	00.06.01	NEW ISSUE	
B	00.11.22	ADD D2707-041 OPTION	
C	06.11.07	ADD D3533-1	

RELEASED

06-11-13

THIS KIT CONTAINS PARTS AND PAPERWORK APPLICABLE TO THE FOLLOWING SKIDTUBE AND SADDLE INSTALLATIONS:

AIRCRAFT	INSTALLATION
BELL 205/210/212/412	D205-634-011 D205-634-015
BELL 204	D204-635-011

THE FOLLOWING PARTS SHOULD BE USED PER THE RELEVANT DRAWINGS AND THE FOLLOWING TABLE (REF):

PART NUMBER	K10003	D205-634-011 D205-634-015	D204-635-011
D205-641-011	1	1	1
D2570	16	16	16
D2571	1	1	1
D2572	1	1	1
D2573	1	1	1
D2574	1	1	1
D2747	4	4	4
D2876	2	2	2
D2877	2	2	2
D2707-041 (or D2968-041)	1	1	1
D3533-1	2	2	2
AN4-51A	8	8	8
AN4-6A	16	16	16
AN6-12A	8	8	8
AN960JD416	32	32	32
AN960JD616	8	8	8
*AN960JD1016	1	1	1
AN970-4	1	1	1
MS21042-4 (OR L4)	25	25	25

* REQUIRED WITH D2707-041 ONLY

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WAS ORDER
M-31177



6600

: CU-DAR001 Dart Helicopters Services	Drawing Name	:	SADDLE KIT
: 39797			
Number : 10532	Part Number	:	K10003
:	Drawing Number	:	K10003
: 10/06/2008 S.O. No. :	Project Number	:	N/A
: NC	Drawing Revision	:	C
: // Type : MACHINED PARTS	Material	:	
: 39466	Due Date	:	23/06/2008 Qty: 8 Um: Each
Approved By : <u>[Signature]</u>			
: Est I 03.01.16 Reformat: Incorporated D205-641-011			
KJ/RF			
Est J 06-07-25 As per DSI 9344	JLM		
Est K 06.11.17 Per K10003 Rev C	KJ		
Est L 07.01.12 Document Record for copying bluefile rmv	KJ		

Additional Product

Number:



Machine #:	Machine Or Operation:	Description :
1	Machine 1	Machine 1 Description
2	Machine 2	Machine 2 Description
3	Machine 3	Machine 3 Description
4	Machine 4	Machine 4 Description
5	Machine 5	Machine 5 Description
6	Machine 6	Machine 6 Description
7	Machine 7	Machine 7 Description
8	Machine 8	Machine 8 Description
9	Machine 9	Machine 9 Description
10	Machine 10	Machine 10 Description
11	Machine 11	Machine 11 Description
12	Machine 12	Machine 12 Description
13	Machine 13	Machine 13 Description
14	Machine 14	Machine 14 Description
15	Machine 15	Machine 15 Description
16	Machine 16	Machine 16 Description
17	Machine 17	Machine 17 Description
18	Machine 18	Machine 18 Description
19	Machine 19	Machine 19 Description
20	Machine 20	Machine 20 Description
21	Machine 21	Machine 21 Description
22	Machine 22	Machine 22 Description
23	Machine 23	Machine 23 Description
24	Machine 24	Machine 24 Description
25	Machine 25	Machine 25 Description
26	Machine 26	Machine 26 Description
27	Machine 27	Machine 27 Description
28	Machine 28	Machine 28 Description
29	Machine 29	Machine 29 Description
30	Machine 30	Machine 30 Description
31	Machine 31	Machine 31 Description
32	Machine 32	Machine 32 Description
33	Machine 33	Machine 33 Description
34	Machine 34	Machine 34 Description
35	Machine 35	Machine 35 Description
36	Machine 36	Machine 36 Description
37	Machine 37	Machine 37 Description
38	Machine 38	Machine 38 Description
39	Machine 39	Machine 39 Description
40	Machine 40	Machine 40 Description
41	Machine 41	Machine 41 Description
42	Machine 42	Machine 42 Description
43	Machine 43	Machine 43 Description
44	Machine 44	Machine 44 Description
45	Machine 45	Machine 45 Description
46	Machine 46	Machine 46 Description
47	Machine 47	Machine 47 Description
48	Machine 48	Machine 48 Description
49	Machine 49	Machine 49 Description
50	Machine 50	Machine 50 Description
51	Machine 51	Machine 51 Description
52	Machine 52	Machine 52 Description
53	Machine 53	Machine 53 Description
54	Machine 54	Machine 54 Description
55	Machine 55	Machine 55 Description
56	Machine 56	Machine 56 Description
57	Machine 57	Machine 57 Description
58	Machine 58	Machine 58 Description
59	Machine 59	Machine 59 Description
60	Machine 60	Machine 60 Description
61	Machine 61	Machine 61 Description
62	Machine 62	Machine 62 Description
63	Machine 63	Machine 63 Description
64	Machine 64	Machine 64 Description
65	Machine 65	Machine 65 Description
66	Machine 66	Machine 66 Description
67	Machine 67	Machine 67 Description
68	Machine 68	Machine 68 Description
69	Machine 69	Machine 69 Description
70	Machine 70	Machine 70 Description
71	Machine 71	Machine 71 Description
72	Machine 72	Machine 72 Description
73	Machine 73	Machine 73 Description
74	Machine 74	Machine 74 Description
75	Machine 75	Machine 75 Description
76	Machine 76	Machine 76 Description
77	Machine 77	Machine 77 Description
78	Machine 78	Machine 78 Description
79	Machine 79	Machine 79 Description
80	Machine 80	Machine 80 Description
81	Machine 81	Machine 81 Description
82	Machine 82	Machine 82 Description
83	Machine 83	Machine 83 Description
84	Machine 84	Machine 84 Description
85	Machine 85	Machine 85 Description
86	Machine 86	Machine 86 Description
87	Machine 87	Machine 87 Description
88	Machine 88	Machine 88 Description
89	Machine 89	Machine 89 Description
90	Machine 90	Machine 90 Description
91	Machine 91	Machine 91 Description
92	Machine 92	Machine 92 Description
93	Machine 93	Machine 93 Description
94	Machine 94	Machine 94 Description
95	Machine 95	Machine 95 Description
96	Machine 96	Machine 96 Description
97	Machine 97	Machine 97 Description
98	Machine 98	Machine 98 Description
99	Machine 99	Machine 99 Description
100	Machine 100	Machine 100 Description

1.0

• DC

DOCUMENT CONTROL



TP 08.6.10.



Comment: DOCUMENT CONTROL

Create White labels only per PPP K10003 CHG 005

20

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Pick Packing Kit

30

D2570

Bushing



Comment: Qty.: 24.0000 Each(s)/Unit Total : 192.0000 Each(s)

Bushina

Pick:

Qty	Part Number	Description	Batch
24	02570	Bushing	

40

D2571

Saddle, Fwd Out 205



Comment: Qty.: 1.0000 Each(s)/Unit Total: 8.0000 Each(s)

Saddle, Fwd, Out

Pick:

Qty	Part Number	Description	Batch
1	D2571	Saddle	

Date: Friday, 08/06/2008 8:56:19 AM
 User: Linda Lacelle

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : SADDLE KIT
 Job Number : 39797
 Estimate Number : 10532
 P.O. Number :
 This Issue : 08/08/2008 S.O. No. :
 Prsht Rev. : NC
 First Issue : 10/06/2008 Type : MACHINED PARTS
 Previous Run : 39466
 Part Number : K10003
 Drawing Number : K10003
 Project Number : N/A
 Drawing Revision : C
 Material :
 Due Date : 23/06/2008 Qty: 8 Um: Each
 Written By :
 Checked & Approved By :
 Comment : Est : I 03.01.16 Reformat: Incorporated D205-641-011
 KJ/RF
 Est : J 06-07-25 As per DSI 9344 JLM
 Est : K 06.11.17 Per K10003 Rev C KJ
 Est : L 07.01.12 Document Record for copying bluefile rmv KJ

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

13.0 D2968041 Tow Ring



Comment: Qty.: 1.0000 Each(s)/Unit Total : 8.0000 Each(s)

Tow Ring

Pick:

Qty	Part Number	Description	Batch
1	D2968-041	Tow Ring	

14.0 D3407045 Tow Ring



Comment: Qty.: 1.0000 Each(s)/Unit Total : 8.0000 Each(s)

Tow Ring

Pick:

Qty	Part Number	Description	Batch
1	D2968-041	Tow Ring	40404

14.1 D34561 Washer



Comment: Qty.: 1.0000 Each(s)/Unit Total : 8.0000 Each(s)

Washer

14.2 MS210434 Nut



Comment: Qty.: 1.0000 Each(s)/Unit Total : 8.0000 Each(s)

Nut

Date: Friday, 08/08/2008 8:56:19 AM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SADDLE KIT

Job Number: 39797

Part Number: K10003

Job Number:



Seq. #:

Machine Or Operation:

Description :

14.3

D34175

Washer



Comment: Qty.: 2.0000 Each(s)/Unit Total: 16.0000 Each(s)
Washer

B41065

8/8/11

54

14.4

D38121

Washer



Comment: Qty.: 2.0000 Each(s)/Unit Total: 16.0000 Each(s)
Washer

41006

28/8/8 (4)

Job Completion



15.0 Qc#4 - 58/8/11 (77)

